

Watch Movement Specification and Drawing

MULTI - FUNCTION

Cal. VX3YE

Movement Size

10 1/2""

Casing Diameter

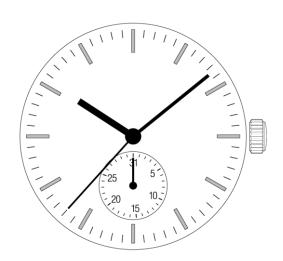
Ø 23.3mm

Height

3.05mm

Battery Life

3 years



Date: 18/Sep./'20

Cal. VX3YE

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Cal.

VX3YE

Specifications

Date: 18/Sep./'20

Rev.: 01

Analog Quartz 10 1/2" Slim Movement / 3 hands (H/M/S) and 1 eye with Date

1. MOVEMENT DIMENSIONS

Outside diameter ϕ 24.00mm × 21.50mm(3-9H) × 21.65mm(12-6H) Casing diameter ϕ 23.30mm × 21.30mm(3-9H) × 21.50mm(12-6H)

Total height 3.05mm (including battery)

2. TIME STANDARD

Type of quartz oscillator Tuning fork Frequency of quartz oscillator 32,768 Hz

Accuracy ± 20 seconds per month (on wrist)

Operating temperature range -5° C to $+50^{\circ}$ C Regulation device Nil (Pre-adjusted)

3. INDICATOR / FUNCTIONS

3 Hands Hour / Minute / Second

3 Small hands Date (6H)

Reset switch

Setting mechanism Crown at normal position : Free

Crown pulled out 1st click : Instant date change Crown pulled out 2nd click : Time setting / Reset

4. FEATURES

Jewels 0 Jewels

Anti-magnetism Over 1600A/m (Direct current magnetic field) Maximum unbalance of hands Second hand $: 0.07 \,\mu\,\text{N} \cdot \text{m}$ Minute hand $: 0.6 \,\mu\,\text{N} \cdot \text{m}$

Hour hand : $0.5 \mu \,\mathrm{N\cdot m}$

5. BATTERY

Type / Size Silver oxide battery / ϕ 9.5mm × t 2.0mm Recommended battery SR920SW (Maxell, Murata, Seizaiken)

Nominal voltage 1.55 V

Battery life Approx. 3 years Driving current consumption Approx. $1.6 \mu A$

Operation stopping voltage 1.1 V

6. SEPARATED PARTS (Parts code)

Hand setting stem 0351177 or 0351578

Battery SR920SW

7. TEST OF ACCURACY

Equipment to be used SEIKO quartz tester QT-99,

Greiner quartz timer-C, Witschi Q-tester 4000

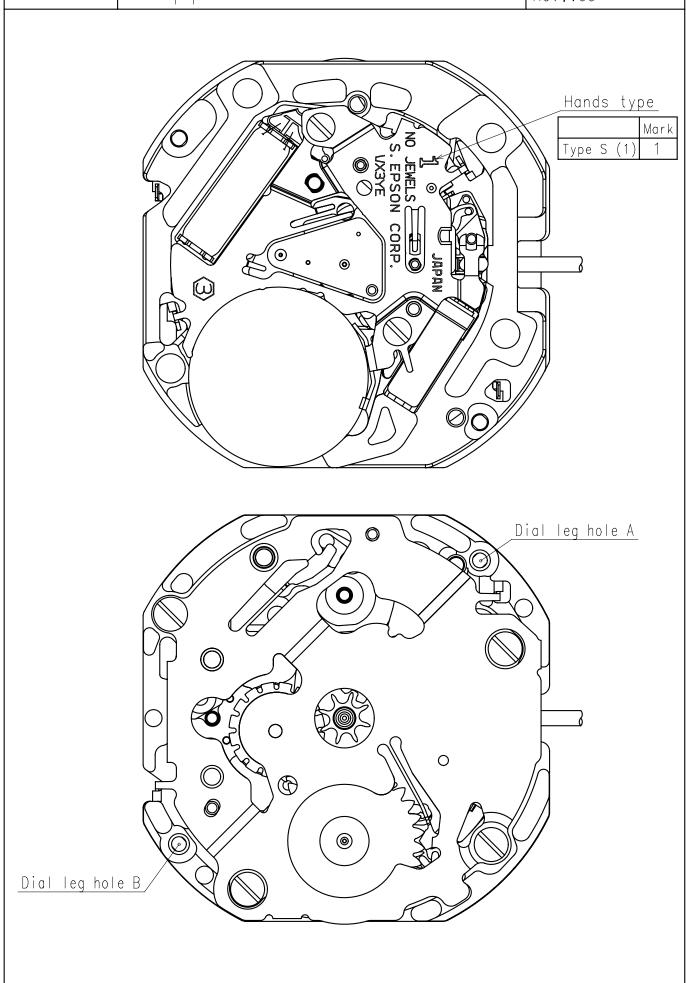
Duration of measurement 10 seconds

All specifications are subject to change without notice.

Appearance

Date:31/Jul./'17

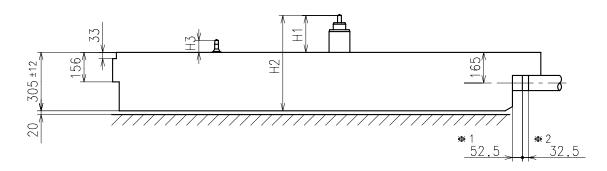
Rev.:00



Casing

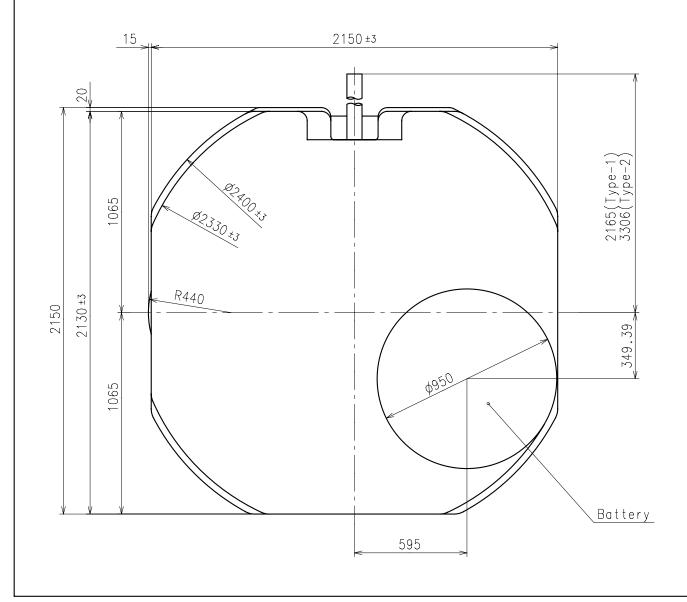
Date:31/Jul./'17

Rev.:00



Center post	Type S (1) VX3YE1	
Maximum height from dial support	H1	180
Total height including movement	Н2	485
Maximum height from dial support	Н3	63

- <u>★ 1:First pullout stroke</u>
- <u>★ 2:Second pullout stroke</u>

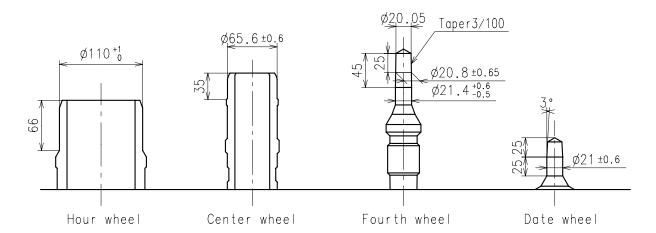


Hand fitting

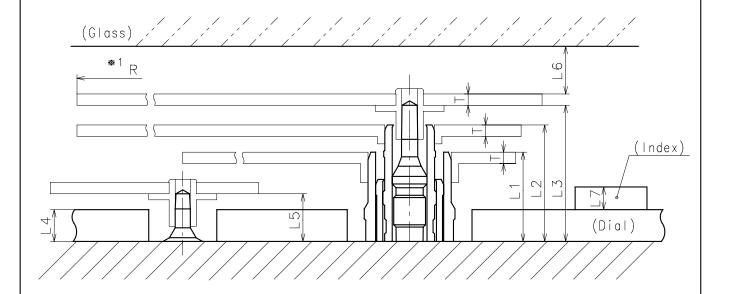
Date:11/Jan./'19

Rev.:01

- ** Hour hand unbalance $\leq 0.5\mu \text{ N} \cdot \text{m} (50\mu \text{ g} \cdot \text{m})$
- * Minute hand unbalance $\leq 0.6\mu \text{ N} \cdot \text{m} (60\mu \text{ g} \cdot \text{m})$
- * Second hand unbalance $\leq 0.07\mu \text{ N} \cdot \text{m} (7\mu \text{ g} \cdot \text{m})$



	Parts No.			
	Hour wheel Center wheel Fourth wheel D			Date wheel
Type S (1) VX3YE1	0271563	0221575	0241528	0970538



	L 1	L2	L3	L4	L5	L6	L7	Τ	*1 R
Type S (1) VX3YE1	118	154	180	40	63	MIN: 50	MAX: 30	15	MAX: 1250

★1:It is the size taken into consideration for hands attachment.

Please observe some standard value specified in unbalance when using long hands.

The consideration for hands attachment

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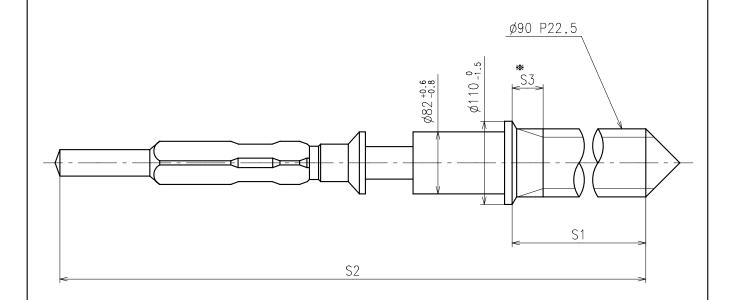
Unit: 1=1/100mm

P. 4

Hand setting stem

Date:31/Jul./'17

Rev.:00



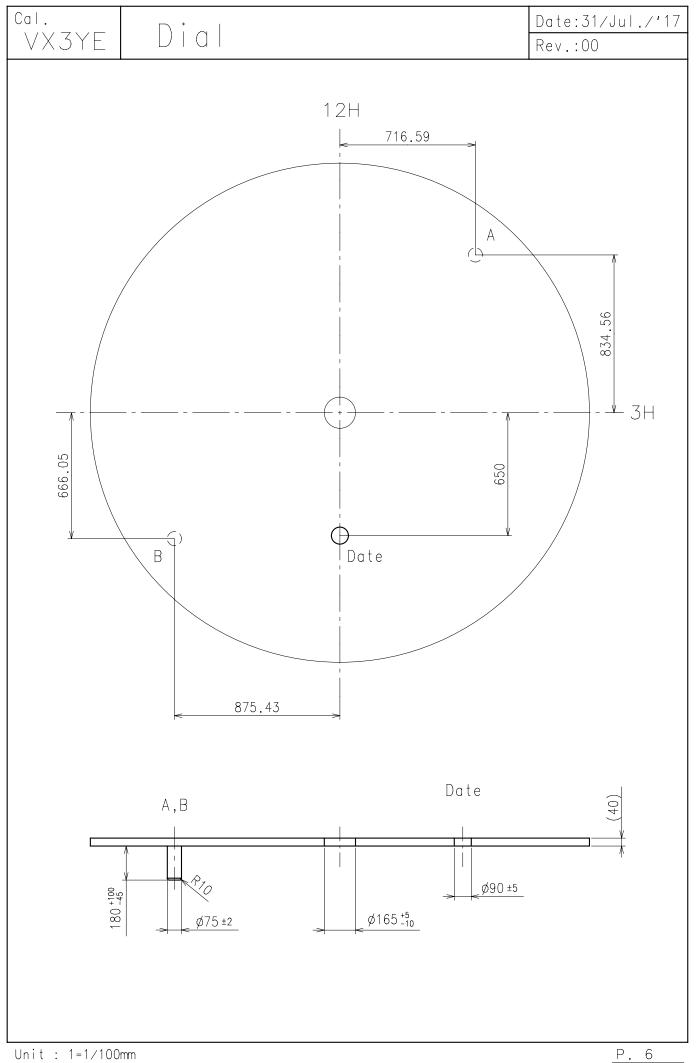
≫ Not threaded

	Part No.	S1	S2	* S3
Type-1 (Standard)	0351177	1366	1964	60
Туре-2	0351578	2507	3105	650

Material : Steel

Hardness: Vickers 600±50

Unit: 1=1/100mm P. 5



Unit : 1 = 1/100 mm

Cal. Date:31/Jul./'17 Casing ring VX3YE Rev.:00 12H 500 100 5. В 009 3H 2040 ±5 R100 2130 ±3 2140 ±3 2160±3 2150±3 C view A-A' section B-B' section D view Ø2410 ±5 Ø2336 ±3 9 ∓2 200 ±5 85 ±5 Ÿ 50 ±3 60 ±3 500 ±5 400 ±5

Unit: 1=1/100mm P. 7

Ø2456 ±10

600

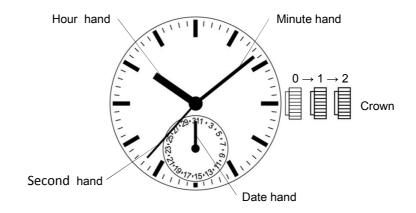
Cal.

VX3YE

Operation

Date: 31/Jul./'17

Rev.: 00



	Crown position		
	0 click 1st click		2nd click
Crown	Free	Turn counterclockwise for date change	Time setting