

Watch Movement Specification and Drawing

CALENDAR

Cal. VX82E

Movement Size

6 3/4 × 8'''

Casing Diameter

15.3 × 17.4 mm

Height

2.75mm

Battery Life

3 years



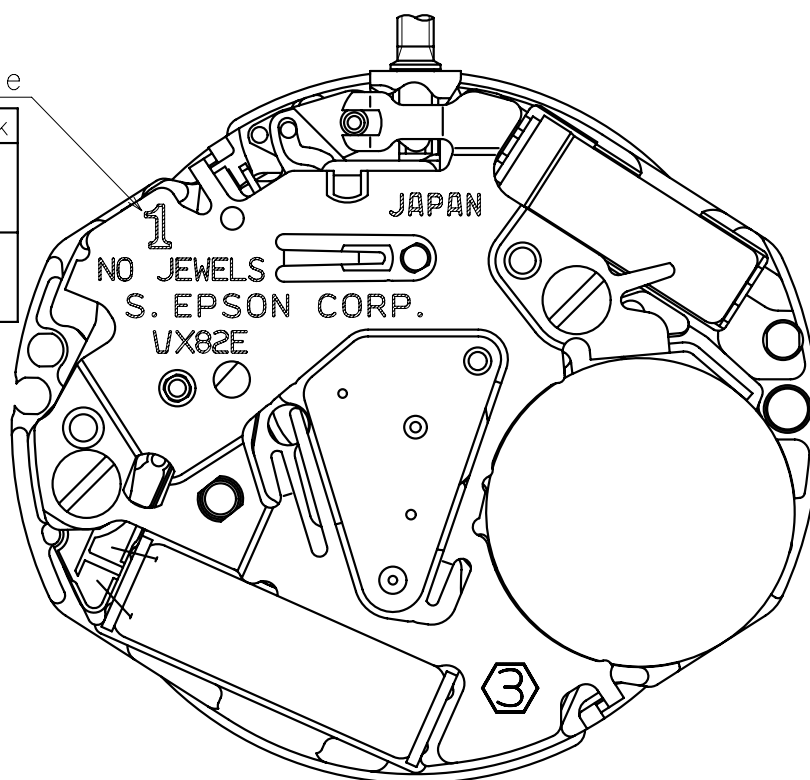
Date: 18/Sep./'20

Cal. VX82E

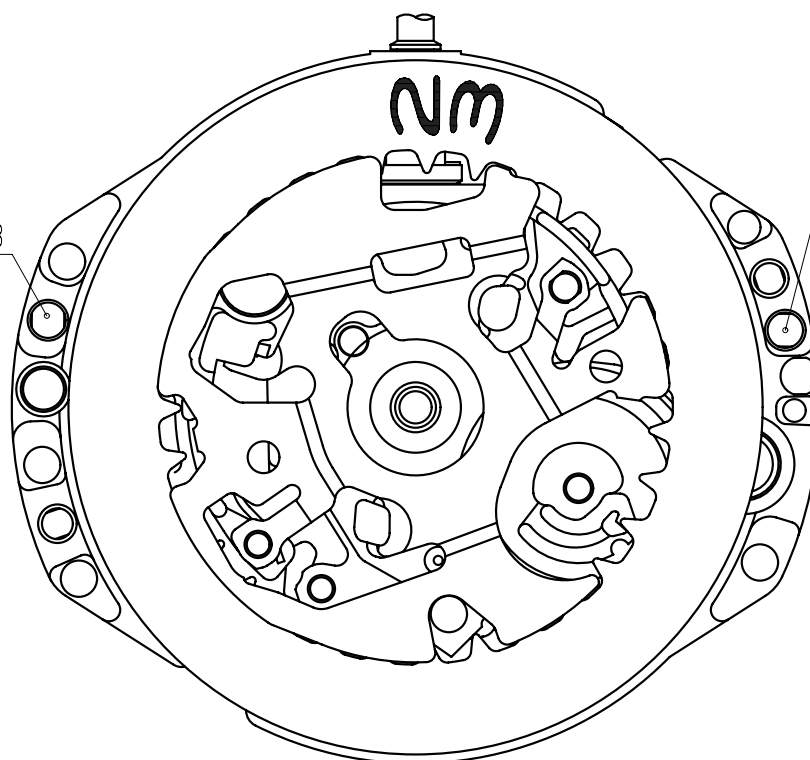
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Cal.	VX82E	Specifications		Date : 18/Sep./'20
				Rev. : 04
Analog Quartz 6 3/4 × 8''' Slim Movement / Three Hands (H/M/S) with Calendar				
1. MOVEMENT DIMENSIONS				
Outside diameter		15.70mm(3-9H) × 17.80mm(12-6H)		
Casing diameter		15.30mm(3-9H) × 17.40mm(12-6H)		
Total height		2.75mm (including battery)		
2. TIME STANDARD				
Type of quartz oscillator		Tuning fork		
Frequency of quartz oscillator		32,768 Hz		
Accuracy		±20 seconds per month (on wrist)		
Operating temperature range		−5°C to +50°C		
Regulation device		Nil (Pre-adjusted)		
3. INDICATOR / FUNCTIONS				
3 Hands		Hour / Minute / Second		
Calendar		Instant setting device for date calendar		
Reset switch				
Setting mechanism		Crown at normal position	: Free	
		Crown pulled out 1st click	: Instant date change	
		Crown pulled out 2nd click	: Time setting / Reset	
4. FEATURES				
Jewels		0 Jewels		
Anti-magnetism		Over 1600A/m (Direct current magnetic field)		
Maximum unbalance of hands		Hour hand	: 0.5 μ N·m	
		Minute hand	: 0.6 μ N·m	
		Second hand	: 0.07 μ N·m	
5. BATTERY				
Type / Size		Silver oxide battery / φ 6.8mm × t 2.1mm		
Recommended battery		SR621SW (Maxell, Murata, Seizaiken)		
Nominal voltage		1.55 V		
Battery life		Approx. 3 years		
Driving current consumption		Approx. 0.80 μ A		
Operation stopping voltage		0.9 V		
6. SEPARATED PARTS (Parts code)				
Hand setting stem		0351177 or 0351578		
Battery		SR621SW		
7. TEST OF ACCURACY				
Equipment to be used		SEIKO quartz tester QT-99, Greiner quartz timer-C , Witschi Q-tester 4000		
Duration of measurement		10 seconds		
Microphone to be used		Electromagnetic detection type		
All specifications are subject to change without notice.				

Hands type	
	Mark
Type S (1) VX82E1**	1
Type M (2) VX82E2**	2



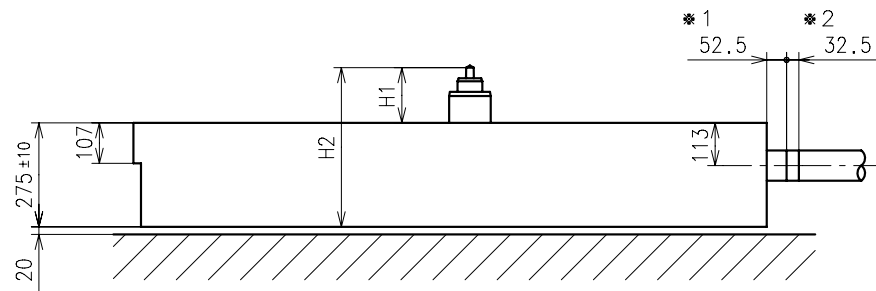
Dial leg hole B



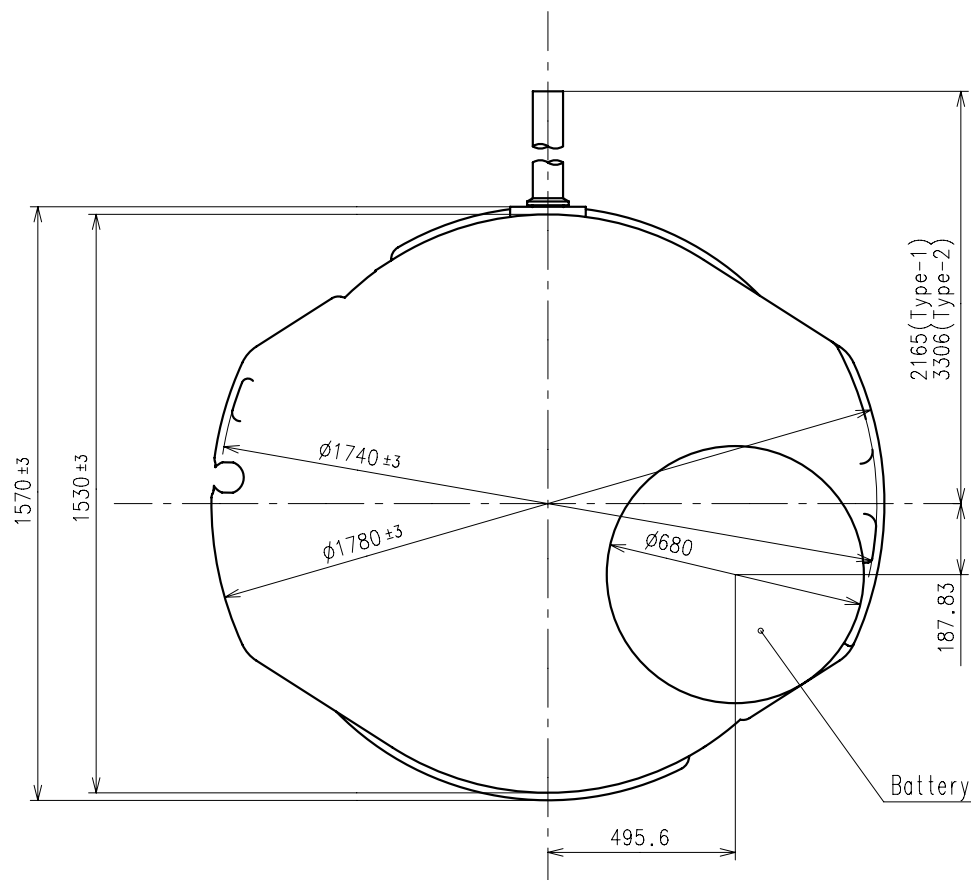
Dial leg hole A

※1:First pullout stroke

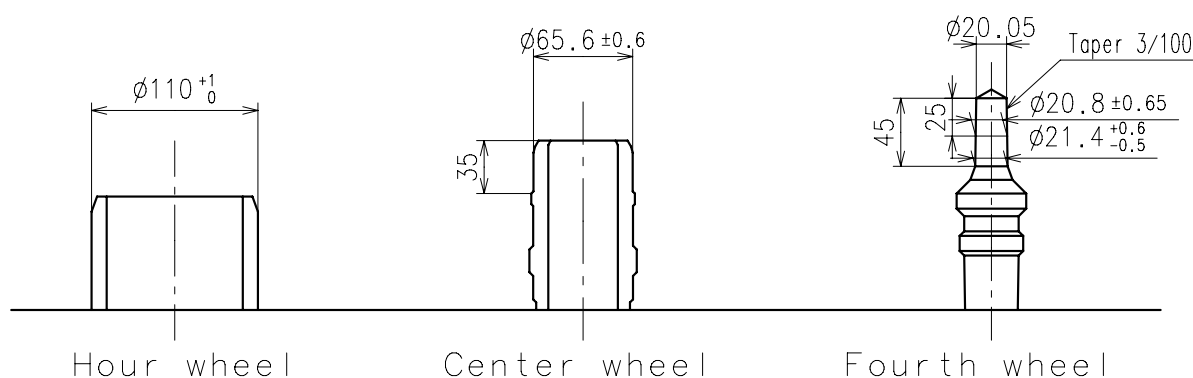
※2:Second pullout stroke



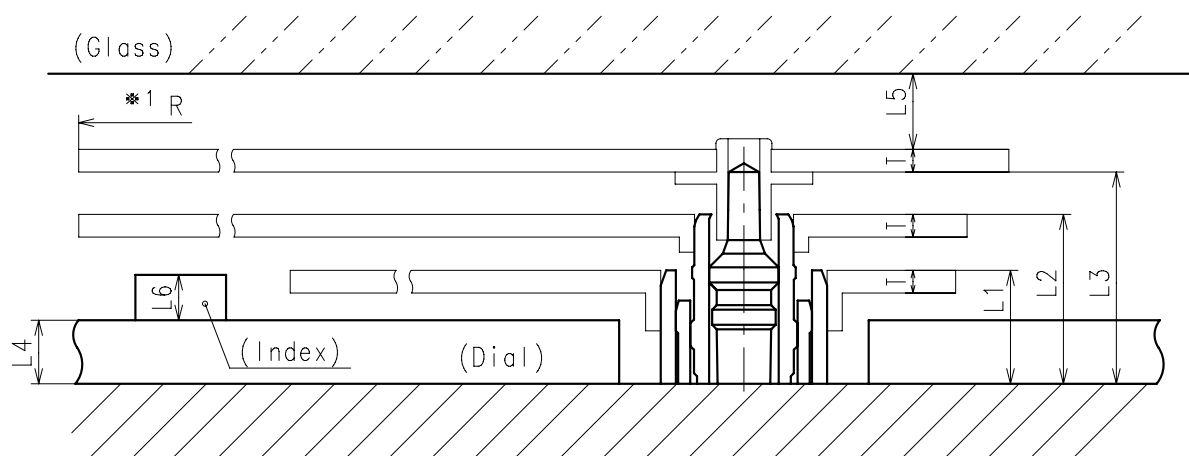
Center post		Type S (1) VX82E1**	Type M (2) VX82E2**
Maximum height from dial support	H1	140	182
Total height including movement	H2	415	457



- * Hour hand unbalance $\leq 0.5\mu\text{ N}\cdot\text{m}$ ($50\mu\text{ g}\cdot\text{m}$)
- * Minute hand unbalance $\leq 0.6\mu\text{ N}\cdot\text{m}$ ($60\mu\text{ g}\cdot\text{m}$)
- * Second hand unbalance $\leq 0.07\mu\text{ N}\cdot\text{m}$ ($7\mu\text{ g}\cdot\text{m}$)

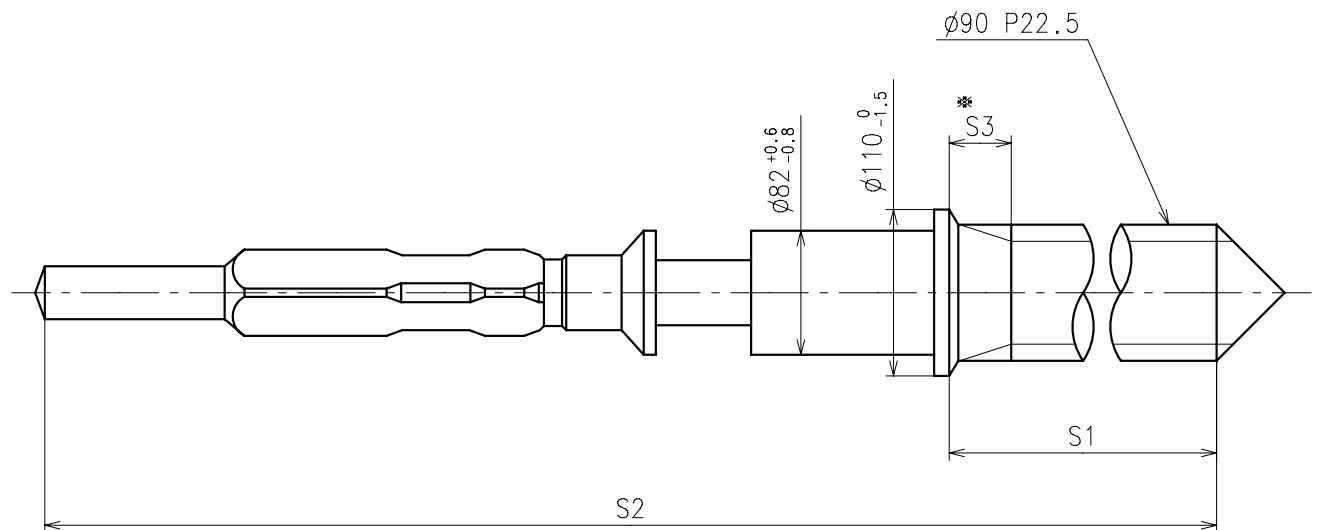


	Parts No.		
	Hour wheel	Center wheel	Fourth wheel
Type S (1) VX82E1**	0271929	0221929	0241929
Type M (2) VX82E2**	0271942	0221904	0241904



	L1	L2	L3	L4	L5	L6	T	*1 R
Type S (1) VX82E1**	75	112	140	40	MIN: 50	MAX: 30	15	MAX: 1250
Type M (2) VX82E2**	105	154	182	40	MIN: 50	MAX: 60	15	MAX: 1250

*1: It is the size taken into consideration for hands attachment.
Please observe some standard value specified in unbalance when using long hands.

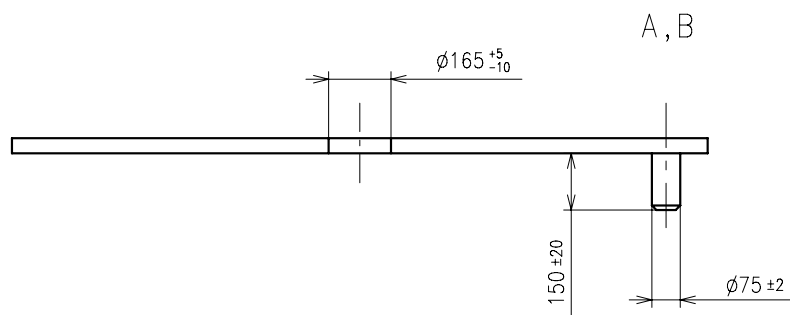
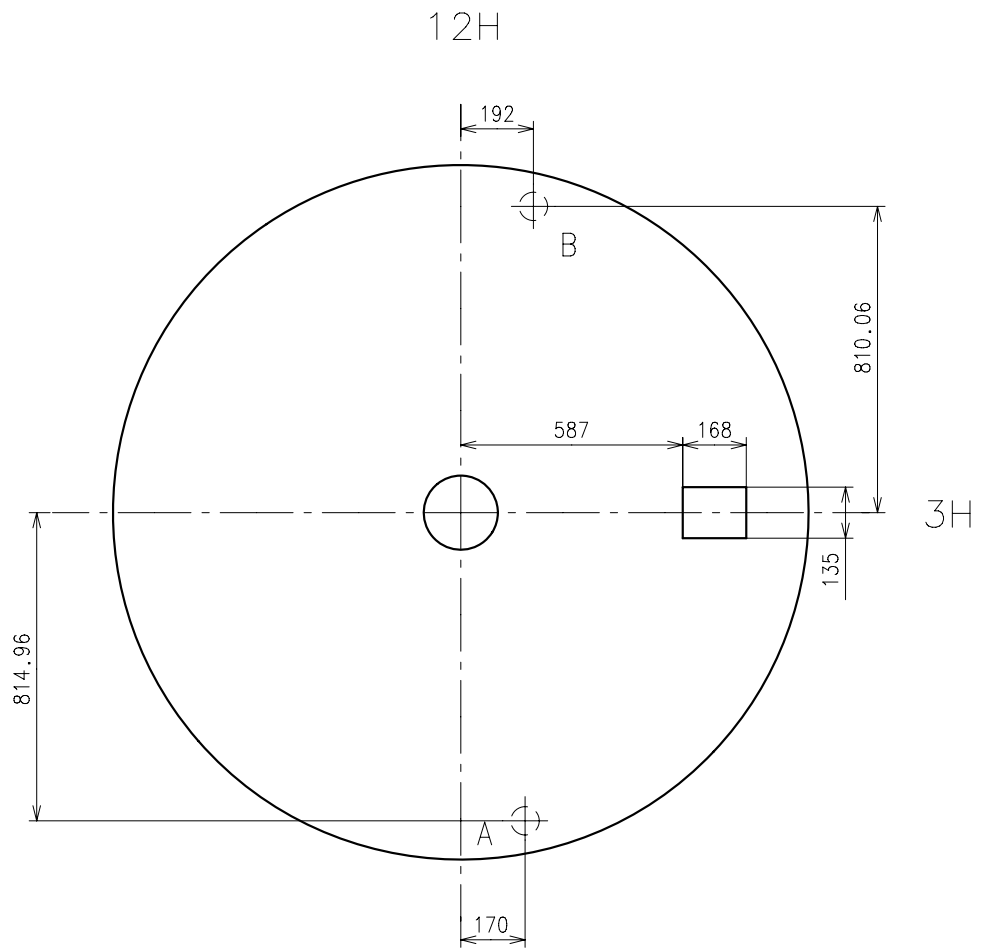


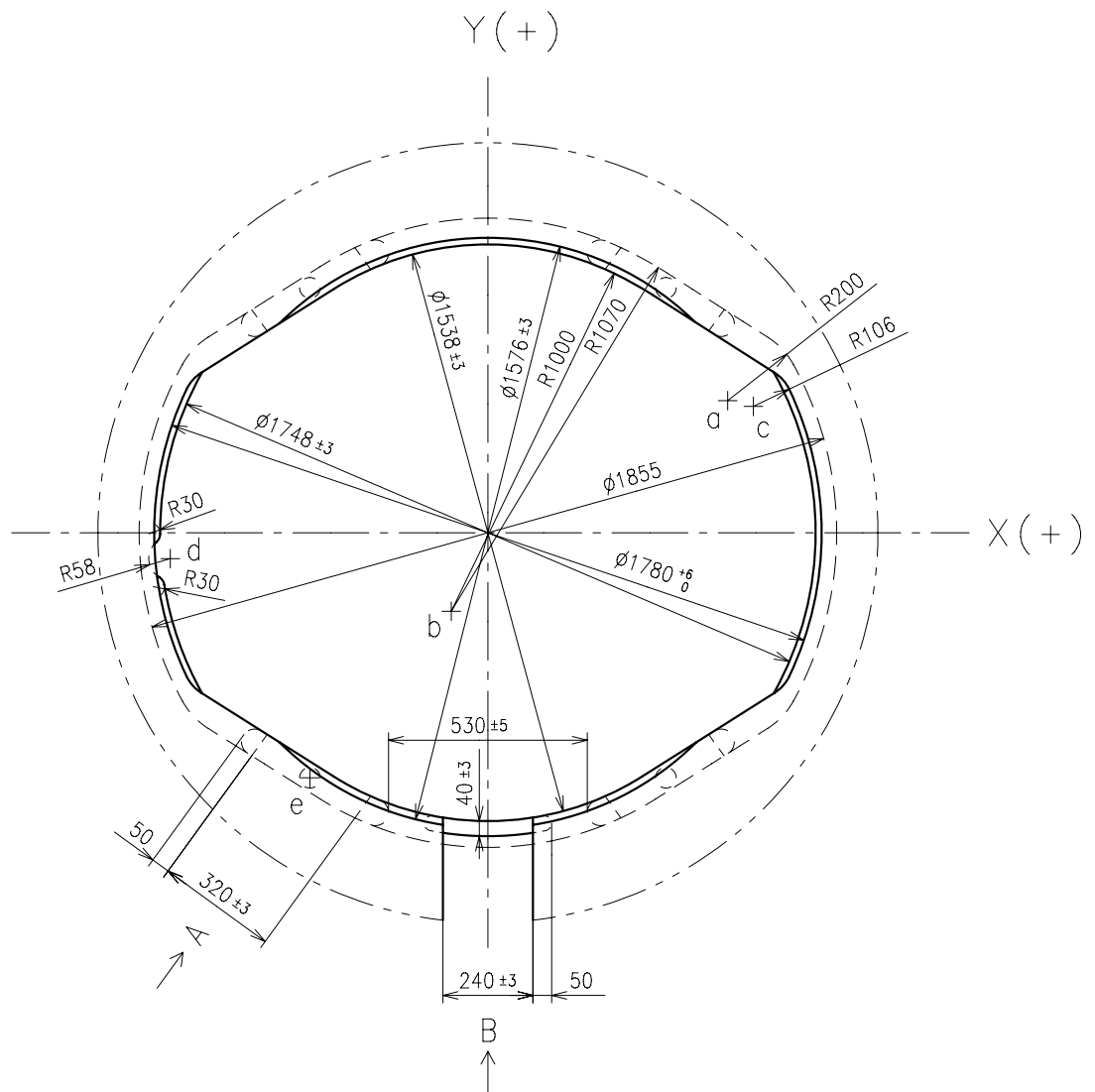
※ Not threaded

	Part No.	S1	S2	※ S3
Type-1 (Standard)	0351177	1366	1964	60
Type-2	0351578	2507	3105	650

Material : Steel

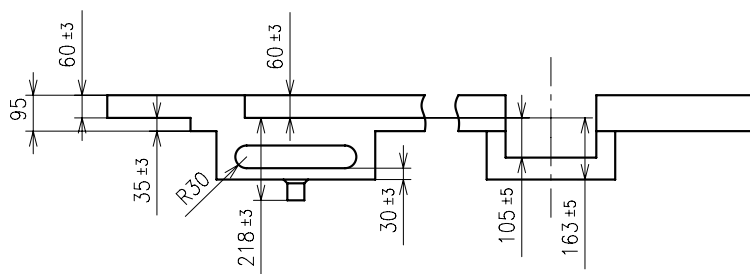
Hardness : Vickers 600±50





A view

B view



	X	Y
a	+639.35	+352.33
b	- 97.66	-209.34
c	+707.84	+337.08
d	-847.00	- 69.00
e	-474.61	-653.25