

## Watch Movement Specification and Drawing

# CALENDAR

# Cal. VX33E

**Movement Size** 

10 1/2""

Casing Diameter

Ø 23.3mm

Height

2.98mm

**Battery Life** 

3 years



Date: 4/Aug./'23

## Cal. VX33E

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Cal.

VX33E

## **Specifications**

Date: 18/Sep./'20

Rev.: 04

#### Analog Quartz 10 1/2" Slim Movement / Three hands(H/M/S) with Day / Date

#### 1. MOVEMENT DIMENSIONS

Outside diameter  $\phi$  24.00mm × 21.30mm(3-9H) × 21.50mm(12-6H) Casing diameter  $\phi$  23.30mm × 21.30mm(3-9H) × 21.50mm(12-6H)

Total height 2.98mm (including battery)

#### 2. TIME STANDARD

Type of quartz oscillator Tuning fork Frequency of quartz oscillator 32,768 Hz

Accuracy  $\pm 20$  seconds per month (on wrist)

Operating temperature range  $-5^{\circ}$ C to  $+50^{\circ}$ C Regulation device Nil (Pre-adjusted)

#### 3. INDICATOR / FUNCTIONS

3 Hands Hour / Minute / Second

Day / Date Instant setting device for day / date calendar

Reset switch

Setting mechanism Crown at normal position : Free

Crown pulled out 1st click : Instant day / date change Crown pulled out 2nd click : Time setting / Reset

#### 4. FEATURES

Jewels 0 Jewels

Anti-magnetism Over 1600A/m (Direct current magnetic field) Maximum unbalance of hands Hour hand  $: 0.5\,\mu\,\text{N}\cdot\text{m}$  Minute hand  $: 0.6\,\mu\,\text{N}\cdot\text{m}$ 

Second hand : 0.07 μ N·m

#### 5. BATTERY

Type / Size Silver oxide battery /  $\phi$  9.5mm × t 2.0mm Recommended battery SR920SW (Maxell, Murata, Seizaiken)

Nominal voltage 1.55 V

Battery life Approx. 3 years Driving current consumption Approx.  $1.6 \mu A$ 

Operation stopping voltage 1.1 V

#### 6. SEPARATED PARTS (Parts code)

Hand setting stem 0351177 or 0351578

Battery SR920SW

#### 7. TEST OF ACCURACY

Equipment to be used SEIKO quartz tester QT-99,

Greiner quartz timer-C , Witschi Q-tester 4000

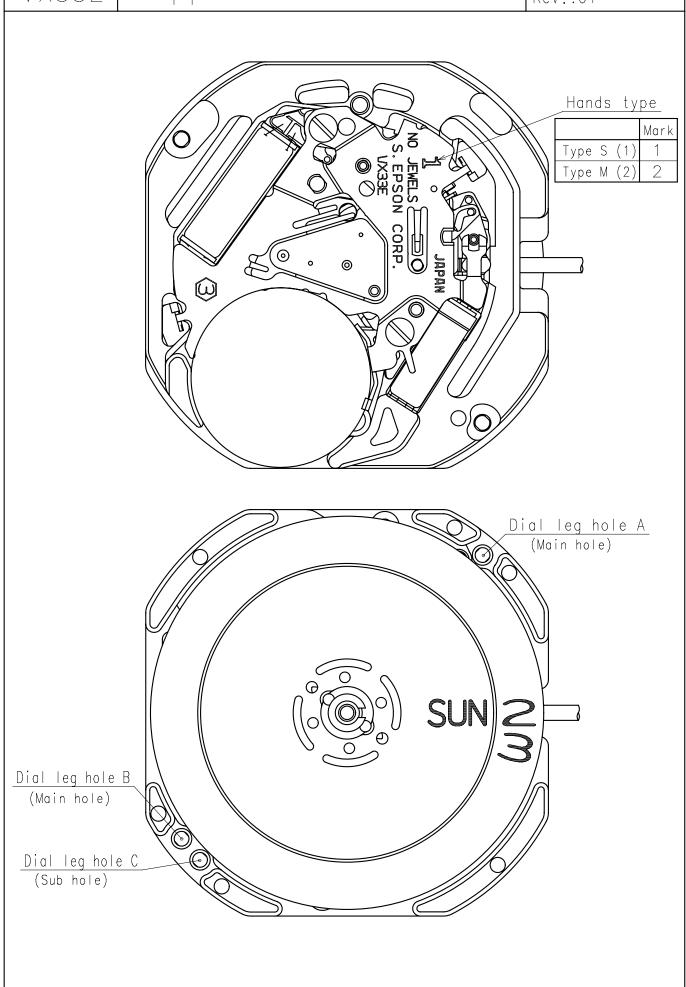
Duration of measurement 10 seconds

All specifications are subject to change without notice.

Appearance

Date:28/Feb./'14

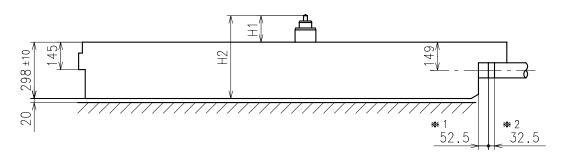
Rev.:04



cor. VX33E Casing

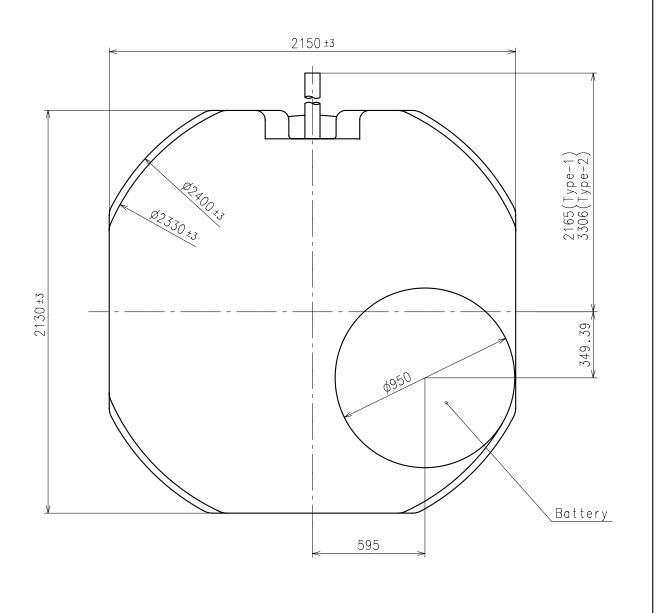
Date:28/Feb./'14

Rev.:05



Center post		Type S (1) VX33E1**	Type M (2) VX33E2**
Maximum height from dial support	H1	146	182
Total height including movement	H2	444	480

- ★ 1:First pullout stroke
- ★ 2:Second pullout stroke



Unit : 1=1/100mm

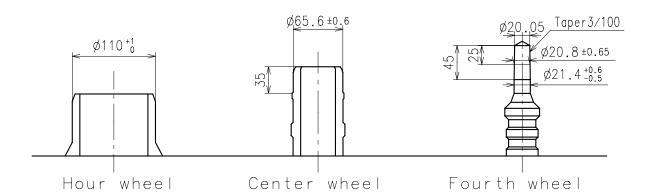
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# Hand fitting

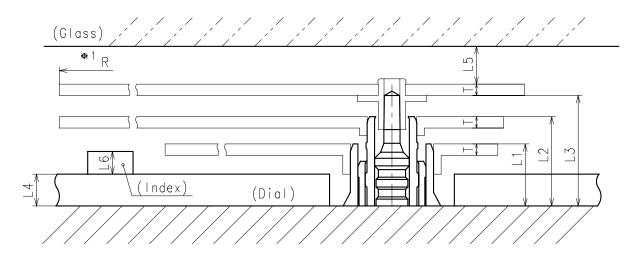
Date:11/Jan./'19

Rev.:05

- \* Hour hand unbalance  $\leq 0.5\mu \text{ N} \cdot \text{m} (50\mu \text{ g} \cdot \text{m})$
- \* Minute hand unbalance  $\leq 0.6\mu \text{ N} \cdot \text{m} (60\mu \text{ g} \cdot \text{m})$
- \* Second hand unbalance  $\leq 0.07\mu \text{ N} \cdot \text{m}(7\mu \text{ g} \cdot \text{m})$



	Parts No.				
	Hour wheel	Center wheel	Fourth wheel		
Type S (1) VX33E1**	0271904	0221904	0241904		
Type M (2) VX33E2**	0271934	0221934	0241934		



	L1	L2	L3	L4	L5	L6	Т	*1 R
Type S (1) VX33E1**	82	118	146	40	MIN: 50	MAX: 35	15	MAX: 1250
Type M (2) VX33E2**	105	154	182	40	MIN: 50	MAX: 60	15	MAX: 1250

★1:It is the size taken into consideration for hands attachment.

Please observe some standard value specified in unbalance when using long hands.

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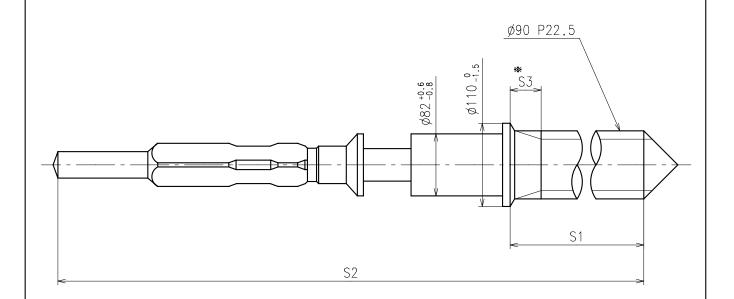
Unit: 1=1/100mm

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Hand setting stem

Date:28/Feb./'14

Rev.:04

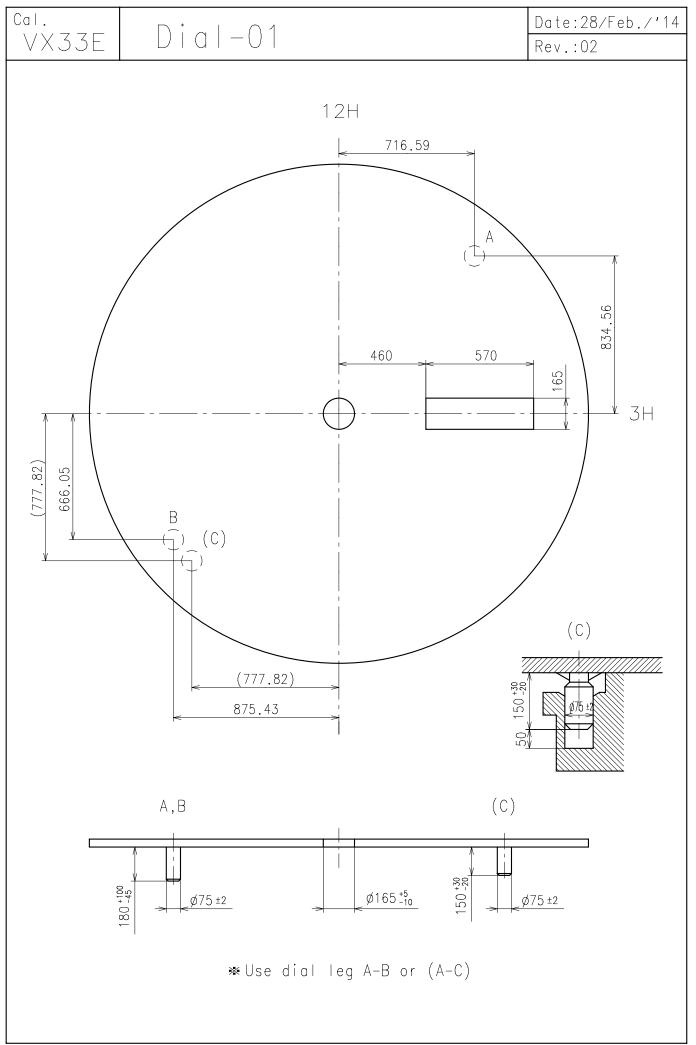


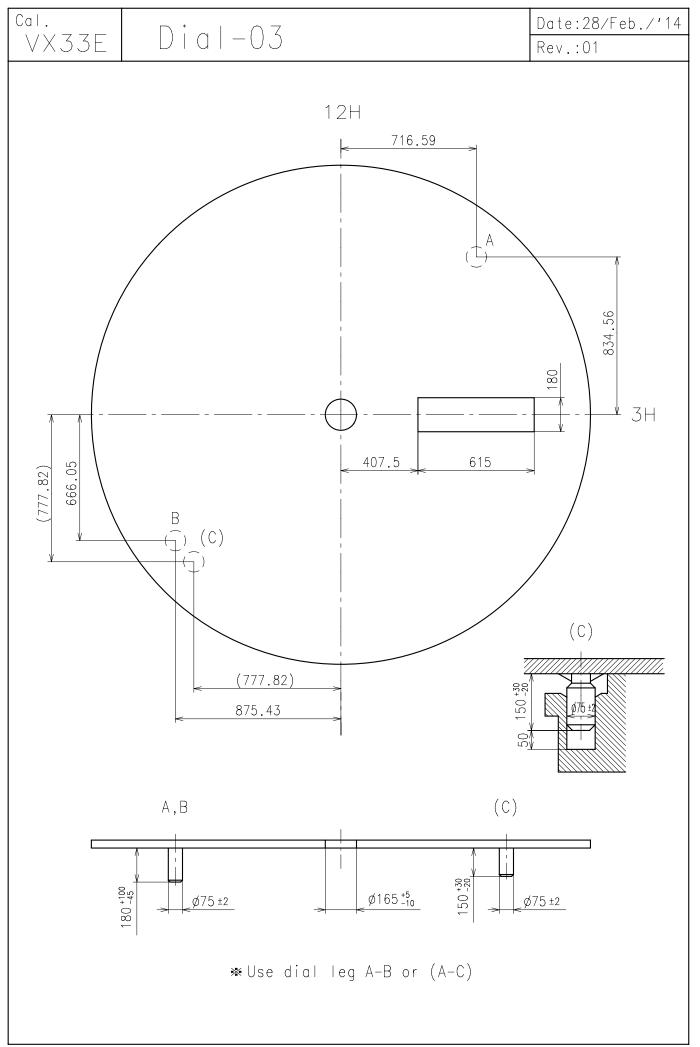
### ≫ Not threaded

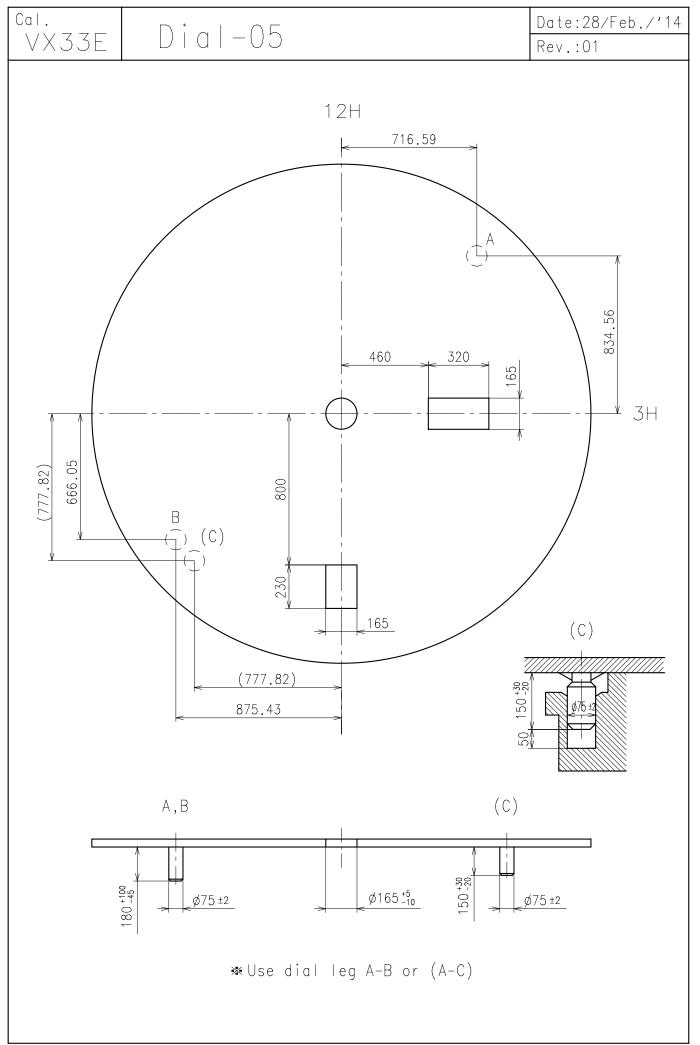
	Part No.	S1	S2	<b>*</b> S3
Type-1 (Standard)	0351177	1366	1964	60
Type-2	0351578	2507	3105	650

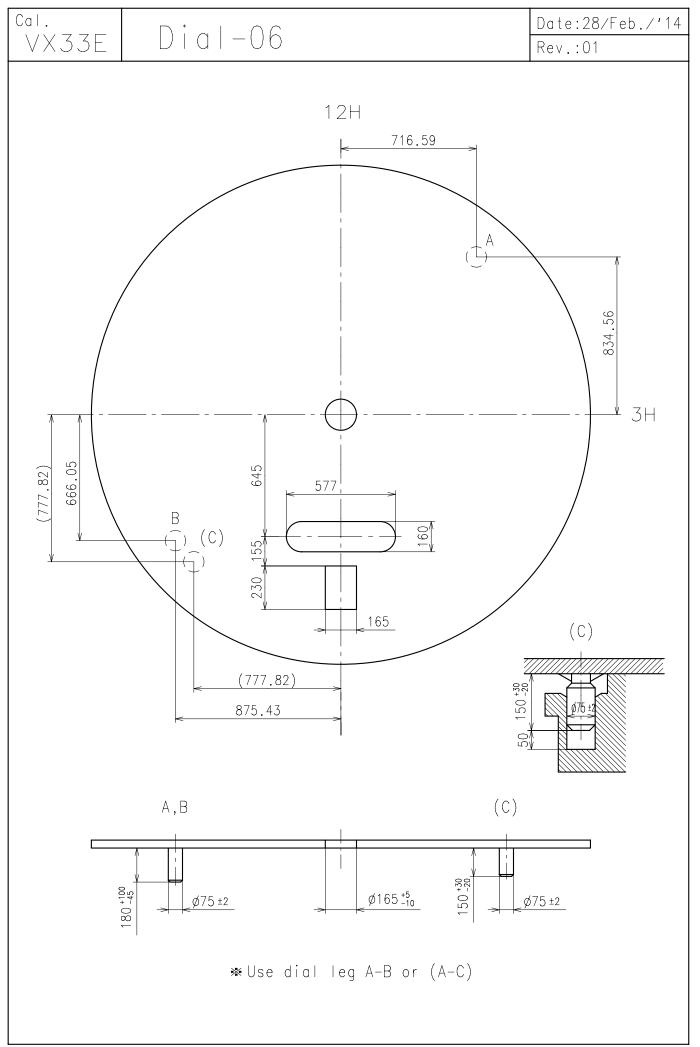
Material : Steel

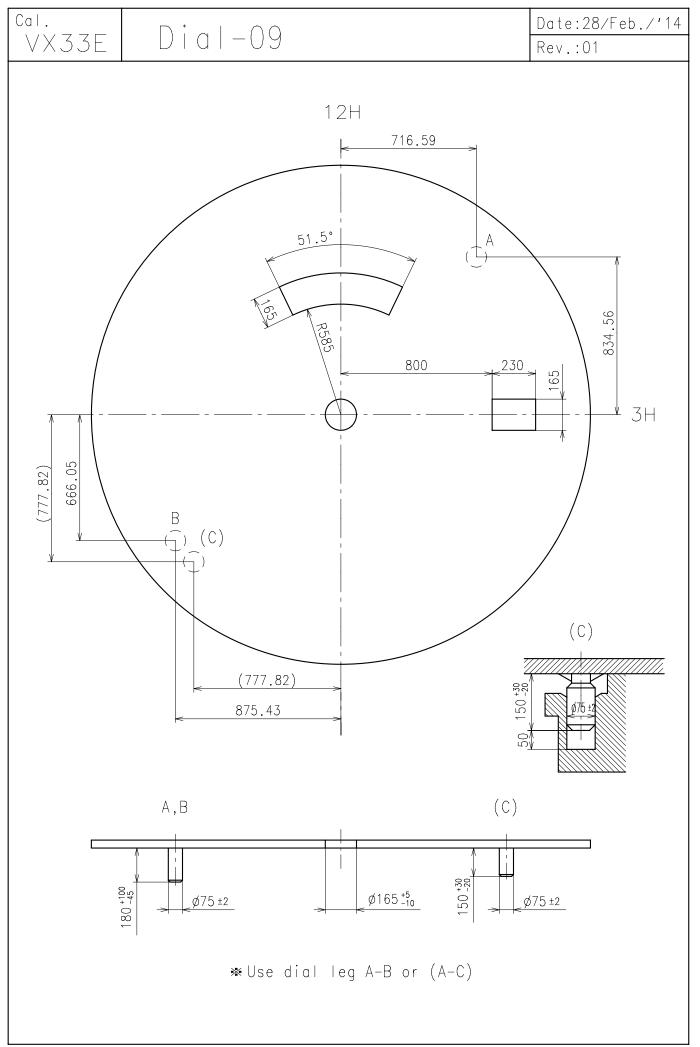
Hardness: Vickers 600±50



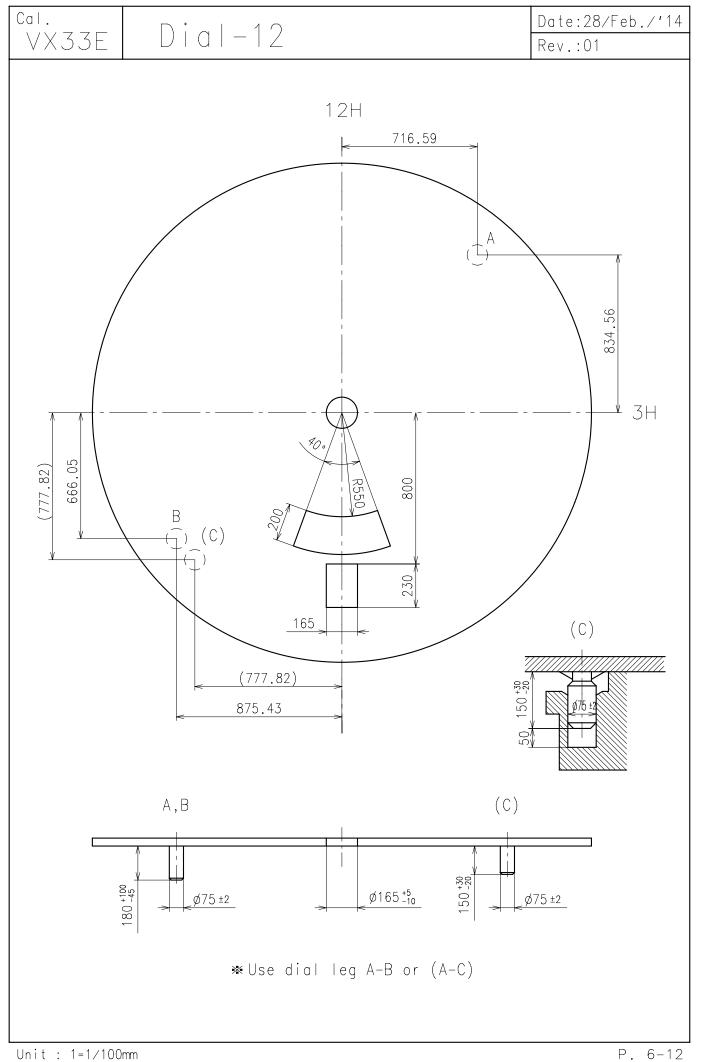






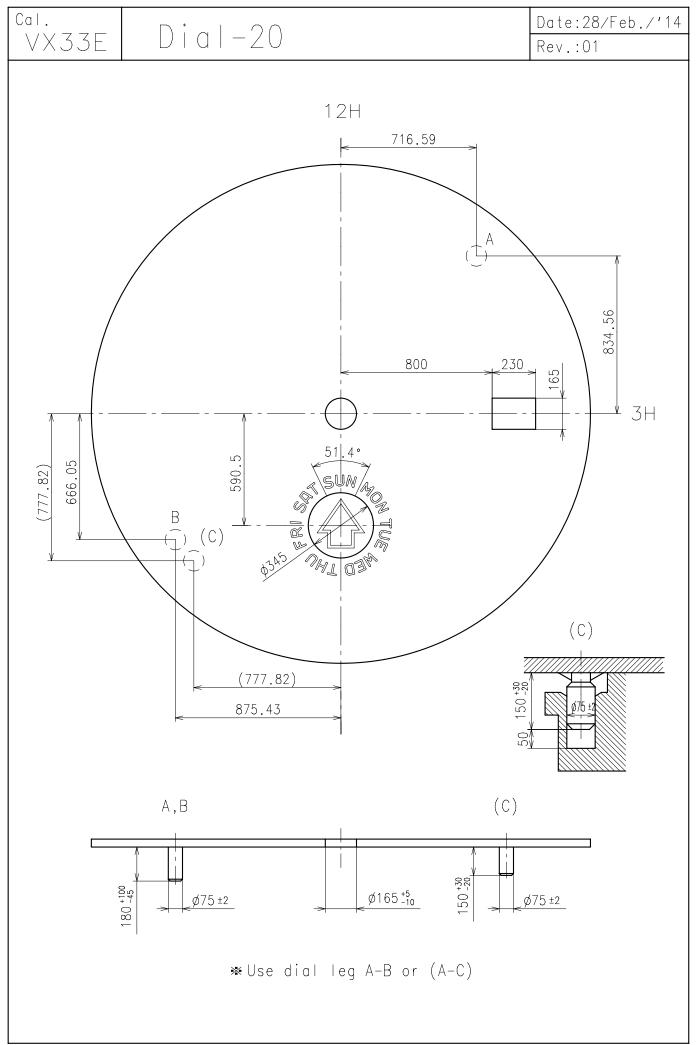


Cal. Date:28/Feb./'14 Dial-11 VX33E Rev.:01 12H 716.59 40° 834.56 3H 666.05 (777.82) (C)(C) (777.82) 150 +30 875.43 (C)А,В 150 +30  $0165^{+5}_{-10}$ Ø75 ±2 Ø75 ±2 ★ Use dial leg A-B or (A-C)



Unit : 1=1/100mm

Cal. Date:28/Feb./'14 Dial-16 VX33E Rev.:01 12H 716.59 834.56 460 800 320 165 3H 666.05 (777.82) (C)(C) (777.82)875.43 (C) $\mathsf{A}\,\mathsf{,}\,\mathsf{B}$  $0165^{+5}_{-10}$ Ø75 ±2 Ø75 ±2 ★ Use dial leg A-B or (A-C)



Cal. Date:16/Jul./'15 Dial-24 VX33E Rev.:02 12H 716.59 25 24 26 [] 23 22 J 27 1, 10 9 [] 8 200 00 37 2.90. ¥3H 2.90 666.05 (777.82) (C)SFARI W E D (C) 46.2° (777.82)150 +30 875.43 (C)А,В  $150^{+30}_{-20}$  $\phi 165^{+5}_{-10}$ ø75 ±2 Ø75 ±2 ★ Use dial leg A-B or (A-C)

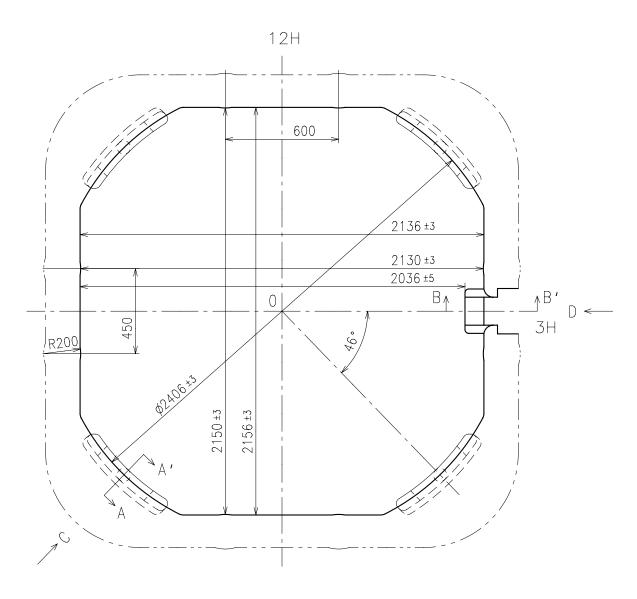
Cal. Date:28/Feb./'14 Dial-25 VX33E Rev.:01 12H 716.59 30 (S 30.03° 834.56 3H 700 592.5 666.05 777.82) 51.4° (C)(C) (777.82)875.43 (C) $\mathsf{A}\,\mathsf{,}\,\mathsf{B}$  $0165^{+5}_{-10}$ Ø75 ±2 Ø75 ±2 ★ Use dial leg A-B or (A-C)

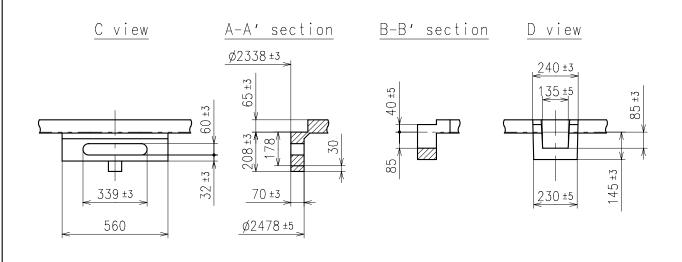
Cal. Date:16/Jul./'15 Dial-26 VX33E Rev.:02 12H 716.59 25 24 26 [] 23 27 1, 10 9 [] 8 ~ 0~ √ 0 2.90. 3H 2.90 666.05 777.82) (C)51.50 (C) (777.82)150 +30 875.43 (C) $\mathsf{A}\,\mathsf{,}\,\mathsf{B}$ 150 +30  $\phi 165^{+5}_{-10}$ Ø75 ±2 Ø75 ±2 ▼Use dial leg A-B or (A-C)

Casing ring

Date:28/Feb./'14

Rev.:02





Unit : 1=1/100mm

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