

### Watch Movement Specification and Drawing

## **STANDARD**

# **Cal. Y120G**

**Movement Size** 

6 3/4 × 8""

Casing Diameter

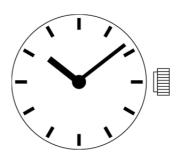
15.3 × 17.8 mm

Height

2.99mm

**Battery Life** 

4 years



Date: 30/Nov./'18

## Cal. Y120G

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Cal.

Y120G

## **Specifications**

Date: 20/Oct./'14

Rev.: 03

#### Analog Quartz 6 3/4 × 8" Standard Series Movement / Two Hands (H/M)

#### 1. MOVEMENT DIMENSIONS

Outside diameter  $15.30 \text{mm}(3-9 \text{H}) \times 18.20 \text{mm}(12-6 \text{H})$ Casing diameter  $15.30 \text{mm}(3-9 \text{H}) \times 17.80 \text{mm}(12-6 \text{H})$ 

Total height 2.99mm

#### 2. TIME STANDARD

Type of quartz oscillator Tuning fork Frequency of quartz oscillator 32,768 Hz

Accuracy  $\pm 20$  seconds per month (on wrist)

Operating temperature range  $-5^{\circ}\text{C}$  to  $+50^{\circ}\text{C}$ Regulation device Nil (Pre-adjusted)

#### 3. INDICATOR / FUNCTIONS

2 Hands Hour / Minute

Reset switch

Setting mechanism Crown at normal position : Free

Crown pulled out 1st click : Time setting / Reset

#### 4. FEATURES

Jewels 0 Jewels

Anti-magnetism Over 1600A/m (Direct current magnetic field) Maximum unbalance of hands Minute hand  $: 0.6 \,\mu\,\text{N}\cdot\text{m}$  Hour hand  $: 0.5 \,\mu\,\text{N}\cdot\text{m}$ 

#### 5. BATTERY

Type / Size Silver oxide battery /  $\phi$  6.8mm × t 2.6mm

Recommended battery SR626SW (Maxell, Sony)

Nominal voltage 1.55 V

Battery life Approx. 4 years Driving current consumption Approx.  $0.8 \mu A$ 

Operation stopping voltage 0.9 V

#### 6. SEPARATED PARTS (Parts code)

Hand setting stem 0354788 or 0354787

Battery SR626SW

#### 7. TEST OF ACCURACY

Equipment to be used SEIKO quartz tester QT-99,

Greiner quartz timer-C, Witschi Q-tester 4000

Duration of measurement 10 seconds

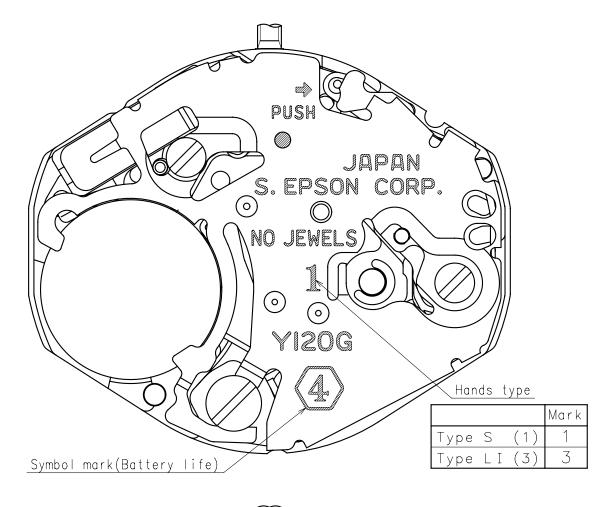
All specifications are subject to change without notice.

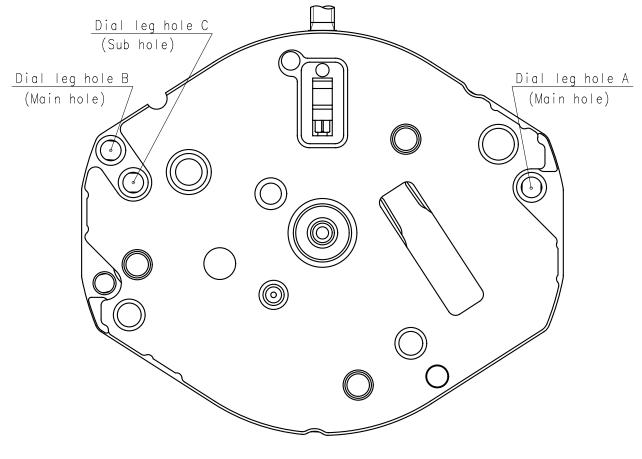
Cal. Y120G

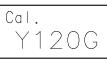
Appearance

Date: 7/Apr./'17

Rev.:05



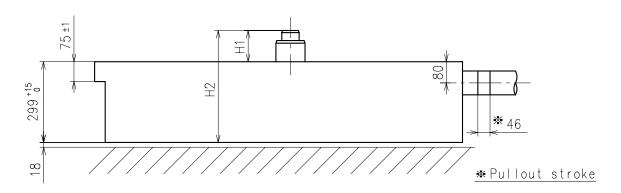




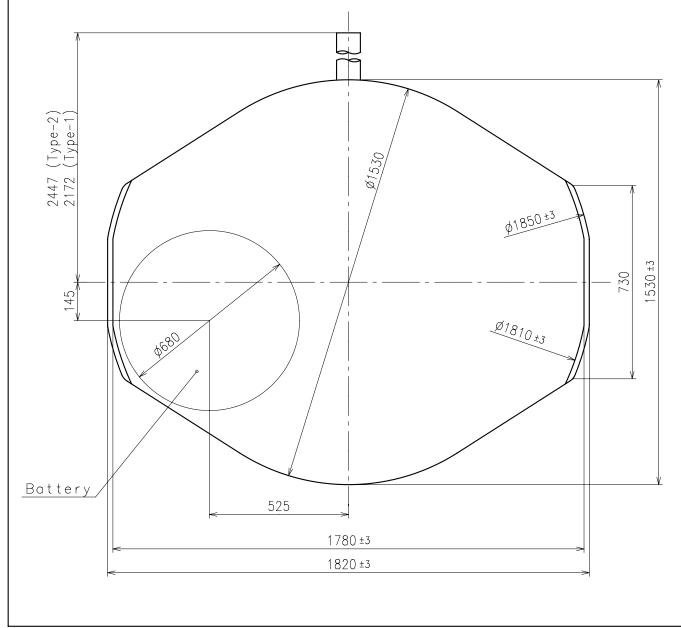
## Casing

Date:30/Nov./'18

Rev.:05



Center post		Type S (1) Y120G1	Type LI(3) Y120G3
Maximum height from dial support	H1	118	166
Total height including movement	Н2	417	465



Unit: 1=1/100mm

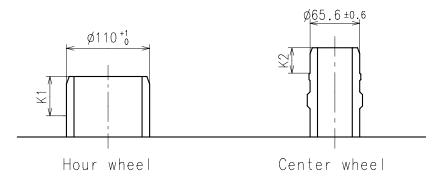
Cal. Y120G

## Hand fitting

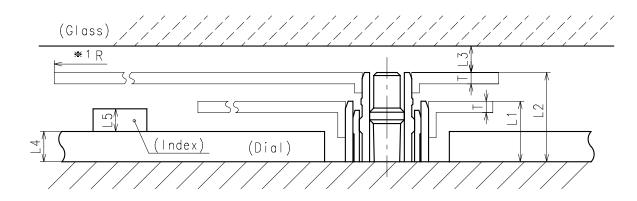
Date: 7/Apr./'17

Rev.:05

- \* Minute hand unbalance  $\leq$  0.6 $\mu$  N·m (60 $\mu$  g·m)
- \* Hour hand unbalance  $\leq 0.5\mu \, \text{N} \cdot \text{m} \, (50\mu \, \text{g} \cdot \text{m})$



	Part	Dimension		
	Hour wheel	Center wheel	K1	K2
Type S (1) Y120G1	0271796	0221797	52	33.5
Type LI(3) Y120G3	0271764	0221764	60	33.5



	L 1	L2	L3	L4	L5	Т	*1 R
Type S (1) Y120G1	80	118	MIN: 35	40	MAX: 30	15	MAX: 1250
Type LI(3) Y120G3	128	166	MIN: 35	MAX: 90	MAX: 30	15	MAX: 1250

★1:It is the size taken into consideration for hands attachment.

Please observe some standard value specified in unbalance when using long hands.

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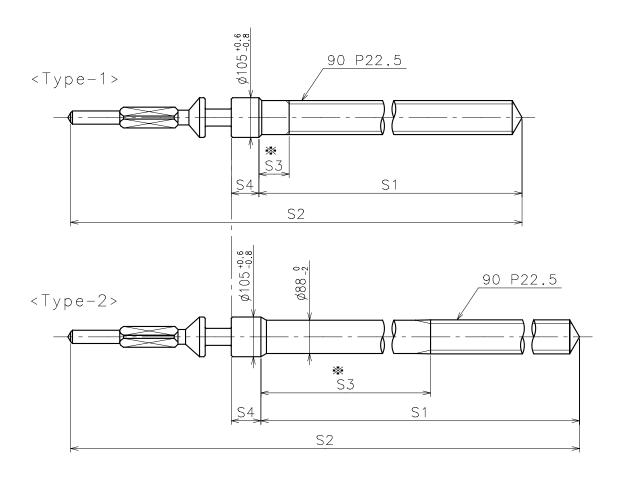
Unit : 1=1/100mm

Cal. Y120G

## Hand setting stem

Date:27/Dec./'16

Rev.:04



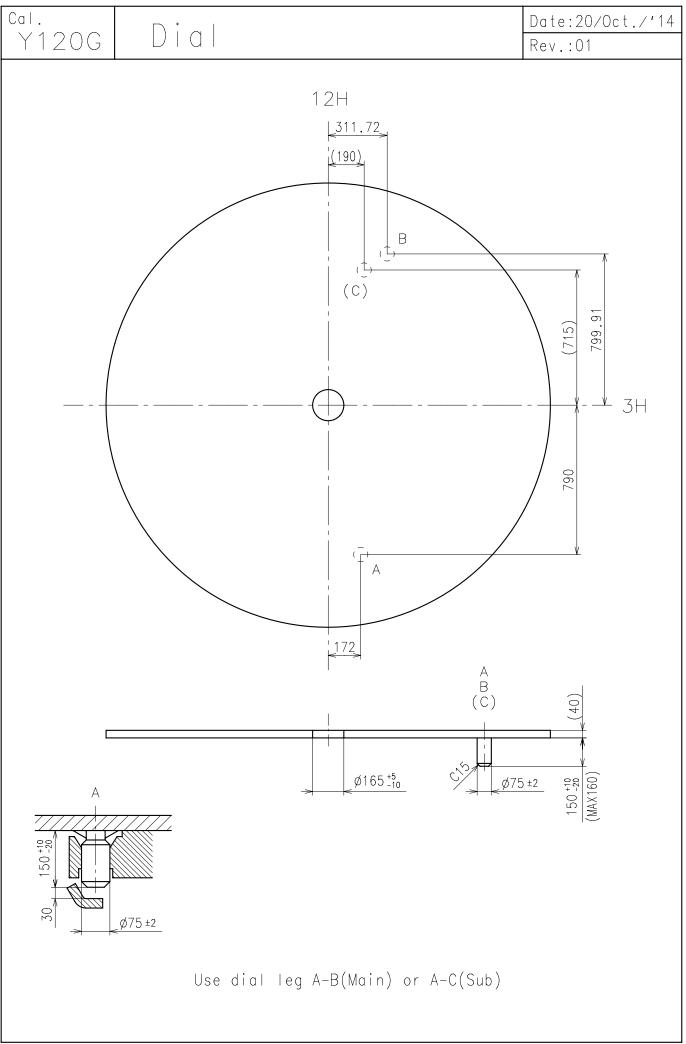
\* Not threaded

	Part No.	S1	S2	<b>≫</b> S3	S4
Type-1 (Standard)	0354788	1473	1971	80	73
Туре-2	0354787	1743	2246	887	78

Material : Steel

Hardness: Vickers 530±50

Unit: 1=1/100mm P. 5



Unit: 1=1/100mm P. 6

Cal. Date:20/Oct./'14 Casing ring Y120G Rev.:01 1828 ±3 1790 ±3 240 15° R30 R54 1820 ±3 12H  $\begin{array}{c}
\phi 1820 \pm 3 \\
\hline
\phi 1858 \pm 3
\end{array}$ 739 R54 27 300 E . 3H D ↑ F-F' section D view E-E' section A-A' section 60 ±3 200 ±3 E 60 ±3 125 ±5 § \$0 \$ 60 ±3 310 ±5 355 ±5 60 30 60 ±3 <u></u> ⊢ E ′ 60 ±3 360 B view C view 360 ±5 300 ±5 60 ±5 50 ±5 250±5 40±3 ø60 400 460

Unit : 1=1/100mm

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